Miniature Solenoid Valves & Fluidic Solutions



Resource Guide



Defense Medical Home Healthcare Aerospace Printing Semiconductor HVAC



Gems[™] Predyne[®] Valves

In January of 2006 Gems[™] Sensors & Controls, a wholly owned subsidiary of Danaher[®] Corporation, acquired PreDyne[®] Valves. PreDyne specializes in giving each and every OEM the personal attention and company wide support that delivers the right, made-to-order fluidic system through the integration of miniature solenoid valves and manifold assemblies. For over 35 years, we have been solving fluidic problems with innovative flow control technology, across industries ranging from medical

and biotech to automotive and industrial equipment. Each system and direct acting valve can be individually designed for your specific application. Whether pneumatic or liquid, cryogenic or high temperature, vacuum or high-pressure, we partner with customers to identify, create, and produce the best possible fluidic solution.

You'll experience a unique working relationship with Gems Sensors & Controls by having a design team dedicated to turning around your drawings and samples within days. Our Engineering, Customer Service, Sales, and Manufacturing Teams have the technical expertise that guarantees systems are built to your exact specifications.

5–WAY) 2.88

Gems Sensors & Controls U.S. based and highly agile lean manufacturing plant delivers cost effective systems driven by the Danaher Business System. Product Engineers and Program Managers from leading companies throughout the world count on Gems Sensors & Controls to help keep projects ahead of schedule, decrease overall time to market, and be their one-stop-source for fluidic systems.



.51 CONDUIT OPTION (1/2-14 NPSM)



PreDyne[®] specializes in made-to-order fluidic systems and valves. Our area of expertise is to accurately understand an OEM's requirements, develop smart design solutions, and build an application specific system.

The Gems[™] PreDyne[®] Valve Resource Guide is designed to aid your search for the correct valve or fluidic system that meets your exact specifications. It is conveniently organized into three main sections:

- Solenoid Valves
- Manifold Assemblies
- Fluidic Systems

If at any time, you have a question or simply want to give us your requirements and have Gems Sensor and Controls design your valve or system, please contact LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at

Lise the ADS

An application data sheet (ADS), located on the last page of this resource guide, will help you select performance criteria and options. Fax it directly LICO at +43 1 706 41 31

Valve Selection

The three steps described in this section will help you identify the performance criteria needed to meet your application requirements and select the right valve.

Step 1.

Calculating C_V and Valve Function

Begin by calculating the valve flow coefficient, or C_V, using: operating pressure differential; flow rate for your application; Specific Gravity; and in some circumstances, temperature.

18 MIN. FULL TH'D If you already know your C_v and valve function, please go directly to Step 2 and identify a valve series, or contact us at 888-840-1230 or valveinfo@gemssensors.com.

 C_V combines the effects of all flow restrictions in the valve into a single number. C_V represents the quantity of water, at 68°F and in gallons per minute (GPM) that will flow through your valve with a 1psi pressure differential. C_V can also be calculated for gases, as shown by the calculations on page two.

Pressure Differential Inlet or P1 Outlet or P2 Higher Pressure Lower Pressure (Figure 1) Pressure differential is the difference between the inlet and outlet pressures.

Specific Gravity (SG) for liquid is the ratio of the density, or specific weight of the liquid, relative to that of water. Similarly, the SG for gas is the ratio of the density, or specific weight of the gas, relative to that of air. The SG of your media is important in calculating C_V because it directly correlates to the flow rate through your valve.

Ø.73 -

Temperature is not included in the C_V calculation for non-compressible fluids (liquids) and is only used in determining SG. Conversely, because gases are compressible, temperature (T) has a greater effect on volume and therefore is included as a separate variable in gas C_V calculations.

Valve Selection

Liquid Flow

Because liquids are incompressible, their flow rate depends only on the difference between the inlet and outlet pressures (P1 - P2 or ΔP , pressure differential).

The C_v of any valve flowing liquid media can be determined with the following equation:



Since this is high-pressure differential flow (14.7 < 34.7 / 2), we use the following equation.

$$C_v = \frac{10}{13.61 \cdot 34.7 \sqrt{\frac{1}{(1)532}}} = .49$$

Again, for help calculating your C_V please contact a LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000

Identify how your valve will function in your application. Pick from the following:



If you don't see what you're looking for, or have a question, contact us at office@lico.at Tel +43 1 706 43 000

An important note regarding C_V and valve function:

The C_v calculated will apply to either the Body Orifice or the Stop Orifice depending on the valve's function.

For example, the Stop Orifice for a 3-way normally closed valve, when de-energized, is the exhaust port. In other words, C_V is calculated using the specific Inlet Pressure (P1) and Outlet Pressure (P2) for the flow paths described in the Figure 2.

Valve Selection

Step 2.

Identify Your Valve Series

Select possible valve series of	candidate using the overview	charts below.	Begin by choosing the ca	tegory for your application:
	 General Purpose 	 Isolation 	Cryogenic	
On the charts use maximum	operating pressure differentia	al (MOPD) C.,	function and additional s	pecifications needed for you

On the charts, use maximum operating pressure differential (MOPD), C_V , function, and additional specifications needed for your application to select possible valve series. The detailed performance specs for each series are located on the corresponding pages listed on the chart.

[General F	Purpose				
Function		2- & 3-Way							
Media	Gas Only	,			Gas & Liquid	b			
Size		Sub-	Miniature				Miniatu	re	
C _v Range		.0	8–.070		.01	9–.430			.045–.880
Port Configuration	#10-32, Manifold Mount		Barb (1/16, 5/64, 1/8), Manifold or Face-Mount	1/8 NPT		#10-32, 1/8, 1/4 NPT, Manifold Mount		T, unt	1/8, 1/4, 3/8 NPT, Manifold Mount
Orifice Dia (in)	.032-	078	.031–.052		.032–.15	56	.062	210	.047375
Power (watt)	.6	5, 2	.5, 1, 2		4.5	6		7	10
MOPD (nsi)	175	250	100	250)	1000	4	00	900
Valve Series	E, EH	G, GH	M	A (Polypro	. Bodv)	Α	В	С	D
Dages	0.0	10 11	6.7	14	16	10.10	16 17	10 10	20.21
Pages [0-9	10-11	0-7	14-	15	12-13 	1.22	10-19	20-21
Function Media Size C _V Range Port Configuration Orifice Dia (in) Power (watt) MOPD (psi) Valve Series Pages	.012 #10 Manifol .032	Sub-N 045 045 078 078 35 25	Isolation 2-Way, Normally Closed Or Gas & Liquid Ainiature .016 & .040 1/8 Barb, Face-Mount, #10-32 Threaded Flat Bottom .032 & 052 2	Minia .020- #10 1/8 NPT, Manifold .032 4.5, 50 (Plastic F AS 26-27	1ture 300 .32, 1/4 NPT, 1 Mount 156 7 3ody), 150 8 8 28-29		(F	BODY P 1/8-27 (2) PLC 1.26 CC FILLED w RSEAT)	EADS x 18" CORTS V NPT S'S CONDUIT V EPOXY)
Function Media Size C _V Range Port Configuration Orifice Dia (in) Power (watt) MOPD (psi) Valve Series Pages	04! 	Cryoge 2-Way, Norr 5440 1/4 NPT 5188 9 200 Cryo 0-31 pry for higher	enic Valves mally Closed Only Liquid liniature .040–.770 1/8, 1/4, 3/8 NPT .046–.250 15 *1000 D-Cryo 32-33 MOPD.	# D 3.C. FtC'S	99		- "OUT	° " (UND	ERSEAT)

If you would like assistance with your selection, want to modify a valve, or simply want a sounding board please contact LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at

Valve Selection

Step 3.



M Series

Low Power 2- and 3-Way Sub-Miniature Valve

The M Series implements efficient power conservation in a solenoid valve that is specifically designed for sub-miniature two- and three-way pneumatic and select liquid applications. Field proven to exceed performance requirements in battery-powered applications, the M Series can be designed for extreme low wattage conditions. With a compact size, consistent high-speed response time, and reliable operation over 200 million cycles, the M Series delivers extended performance and precision flow control in a small lightweight environment.

Ideal for inline PC interfacing and manifold assemblies, the M Series is excellent for:

- Medical and Therapeutic Healthcare
- Clinical Chemistry and Analysis Equipment
- Drop-on-Demand Printing
- Environmental Instrumentation



Configure Your M Series Part Number: Example Below





General Purpose

MA: .5 Watt • MB: 1 Watt • MC: 2 Watts

Valve Options

Power Rating

- .5 watt А В 1 watt
- 2 watts С

- Valve Type 2-Way normally closed 20 2-Way normally open 22 31 3-Way normally closed 3-Way normally open 32 33 3-Way multi-purpose 34 3-Way directional control **Orifice Size** 2 .031" 5 .052" Plunger Seal / O-Ring Material V Viton Nitrile Ν Е **EPDM Body Material** В Brass А Aluminum **Body Port Configuration** Face mount 0 1/16" barb 1 2 5/64" or 3/32" barb 3 1/8" barb 4 Manifold mount, #10-32 UNF-2A stud 5 #10-32 UNF-2B female thread
- (180° apart only) 1/8"-27 NPT ports (180° apart only) 6

Stop Port Configuration

- No barb (Standard for 2-way 0 NC & 3-way free vent) 1/16" barb (.031" orifice only) 1
- 2 5/64" or 3/32" barb 1/8" barb 3

- **Coil Construction** U
- P.C. board solderable (2-pin) Ρ P.C. board mount (4-pin)
- Q Quick connect .110 spade
- Lead-wires, #26 AWG, 18" long 1 W Lead-wires (Specify length in inches)

Voltage

200	3 VDC
201	5 VDC
203	12 VDC
204	24 VDC
	DC (specify voltage)
VAC	AC Rectified 2-watt coil only
	(specify voltage, lead-wires only)

Additional Options

71010111	
OC	Cleaned for oxygen use
VAC	Vacuum application (0 to 27" Hg)



Performance Specifications

Part #	ORIFICE	MOPD	Cv
Prefix		(psig)	BODY
MA	.031	25	0.020
MA	.052	10	0.038
MB	.031	50	0.020
MB	.052	25	0.038
MC	.031	100	0.020
MC	.052	50	0.038



One Cowles Road • Plainville • Connecticut • 06062 Tel: 888-840-1230 • Fax: 860-827-0223 www.gemssensors.com

7

E & EH Series

Sub-Miniature 2- and 3-Way Pneumatic Solenoid Valve



A 2- or 3-way sub-miniature solenoid valve that delivers faster response times—and higher flow rates, the E & EH Series is specifically engineered for air and dry gas applications. A nickel-plated body and coil housing construction produces a highly durable, corrosion resistant valve. With a wattage range of .65–2 the E & EH Series provides versatility for power conserving, high pressure, and high flow applications.

The E & EH Series is an excellent choice for:

- Medical and Respiratory Healthcare
- Printing Machinery and Sorting Equipment
- Automated Packaging Equipment
- Air Monitoring Systems



Configure Your E & EH Series Part Number: Example Below





E Series: .65 Watt • EH Series: 2 Watts

Valve Options

Performance Specifications Coil Construction ORIFICE Part # MOPD Cv *Tape-wrapped, Class-B, **Prefix** BODY STOP (psig) BODY STOP with lead-wires (12" long) W_ _ Lead-wires, non-standard length 2-WAY Normally Closed (specify in inches) E2010 1/32 125 0.018 E2011 0.023 1 **Encapsulated** coil 3/64 70 E2012 1/16 40 0.036 5 Encapsulated coil with .110 E2013 5/64 20 0.070 spade terminals EH2010 175 1/32 0.018 Rectified coil for AC voltage 10 EH2011 3/64 150 0.023 (2 watt only) EH2012 1/16 100 0.036 EH2013 5/64 50 0.070 **Body Material** 2-WAY Normally Opened *Nickel-plated brass F2210 1/32 125 0.018 E2211 3/64 70 0.023 E2212 1/16 40 0.032 **Plunger Seal Material** EH2210 175 0.018 1/32*Nitrile EH2211 3/64 150 0.023 V Viton EH2212 100 0.032 1/16 Е FPR MO Silicone 3-WAY Normally Closed, Free Vent/Line Connection E3110 1/32 1/32 125 0.018 0.018 **O-Ring Material** 0.023 E3111 3/64 3/64 70 0.023 40 0.036 0.032 1/16 1/16 E3112 *Nitrile 1/32 175 0.018 0.018 EH3110 1/32 VO Viton 3/64 3/64 150 0.023 0.023 EH3111 FO FPR EH3112 1/16 1/16 100 0.036 0.032 MQO Silicone 3-WAY Normally Open **Body Port Configuration** E3210 1/32 1/32 125 0.018 0.018 *#10-32 straight thread ports E3211 3/64 3/64 70 0.023 0.023 BM M5 x 0.8 ports F3212 1/16 1/16 40 0.036 0.032 EH3210 1/32 1/32 175 0.018 0.018 Manifold mount with #10-32 MM EH3211 3/64 3/64 150 0.023 0.023 threaded stud EH3212 1/16 1/16 100 0.036 0.032 MM₂ Manifold mount with M5 x 0.8 threaded stud 3-WAY Multi Purpose BO Bottom under-seat port E3310 1/32 1/32 80 0.018 0.018 E3311 3/64 3/64 40 0.023 0.023 Voltage E3312 1/16 1/16 20 0.036 0.032 _ VDC DC (specify voltage) EH3310 1/32 1/32 150 0.018 0.018 ___ VAC EH3311 3/64 3/64 100 0.023 0.023 AC rectified 2-watt only EH3312 1/16 1/16 50 0.036 0.032 (specify voltage) **3-WAY Directional Control Additional Options** E3410 1/32 1/32 135 0.018 0.018 OC Cleaned for oxygen use E3411 3/64 3/64 80 0.023 0.023 00 Quiet operation (2-way N.C.) E3412 1/16 1/16 45 0.036 0.032 VAC Vacuum application (0 to 29.5" Hg) EH3410 1/32 1/32 190 0.018 0.018 EH3411 3/64 165 0.023 0.023 3/64 EH3412 1/16 80 0.036 0.032 1/16 * E and EH Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

9

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at



G & GH Series

2- and 3-Way Sub-Miniature Valve



This extremely versatile 2- or 3-way sub-miniature valve gives you the option of choosing the highly durable stainless steel or the lightweight corrosion resistant acetal body, to meet your overall design parameters. Select stainless steel to resist corrosion in most acids and alkaline solutions, or pick acetal for a tough and heat resistant metal substitute to meet your weight and chemical inert requirements.

G & GH Series with a stainless steel body is often the first choice for:

- Hospital Equipment
- Laboratory Equipment
- Air Sampling Systems

G & GH Series with the acetal body is an excellent choice for:

- Water Purification Systems
- Analytical Equipment



Configure Your G & GH Series Part Number: Example Below



MBER



General Purpose

G Series: .65 Watt • GH Series: 2 Watts

Valve Options

valve	Options	Performance Specifications					
Coil Construction		Part #	ORIFICE		MOPD	(₽v
	*Tape-wrapped, Class-B, with lead-wires (12" long)	Prefix	BODY	STOP	(psig)	BODY	STOP
W	Lead-wires, non-standard length			2-W/	AY Normally C	losed	
1	(specify in inches)	G20_2	.032		125	0.018	
5	Encapsulated coil with 110	G20_3 G20_4	.040		40	0.023	
	spade terminals	G20_5	.078		20	0.063	
10	Rectified coil for AC voltage	GH20_2 GH20_3	.032		250 175	0.018	
	(2-watt only)	GH20_3 GH20_4	.055		100	0.038	
		GH20_5	.078		50	0.063	
Body M	aterial			2-WA	Y Normally O	pened	1
G1_	*303 Stainless Steel	G22_2		.032	125		0.018
G3_	*Acetal (#10-32 port only)	G22_3 G22_4		.055	40		0.025
		G22_5		.078	20		0.057
Plunger	Seal Material	GH22_2 GH22_3		.032	150		0.018
ND	^VITON®	GH22_4		.055	100		0.038
F	FPR	GH22_5		.078	50		0.057
N	Neoprene		3-WAY	Normally Clos	ed, Free Vent/	Line Connecti	ion
		G31_2 G31_3	.032	.032	125	0.018	0.018
		G31_3	.055	.055	40	0.038	0.023
O-Ring	Material	G31_5	.078	.078	20	0.063	0.057
	^Viton	GH31_2 GH31_3	.032	.032	150	0.018	0.018
NBU FO	FPR	GH31_4	.055	.055	100	0.038	0.038
NO	Neoprene	GH31_5	.078	.078	50	0.063	0.057
				3-W	AY Normally (Open	1
		G32_2	.032	.032	125	0.018	0.018
Body Po	ort Configuration	G32_3	.055	.040	40	0.023	0.023
	*#10-32 straight thread ports	G32_5	.078	.078	20	0.057	0.057
LC RM	M5 x 0.8 ports	GH32_2 GH32_3	.032	.032	175	0.018	0.018
MM	Manifold mount with #10-32	GH32_4	.055	.055	80	0.038	0.038
	threaded stud	GH32_5	.078	.078	40	0.057	0.057
MM2	Manifold mount with M5 x 0.8			3-W	AY Multi Purp	ose	1
	threaded stud	G33_2	.032	.032	80	0.018	0.018
		G33_3 G33_4	.040 .055	.040	40 20	0.023	0.023
Voltago		G33_5	.078	.078	10	0.063	0.053
VDC	DC (specify voltage)	GH33_2 GH33_3	.032	.032	110 85	0.018	0.018
VAC	AC Rectified 2-watt only	GH33_4	.055	.055	50	0.036	0.029
	(specify voltage)	GH33_5	.078	.078	25	0.063	0.057
				3-WA)	/ Directional C	Control	
Addition	al Options	G34_2	.032	.032	135	0.018	0.018
		G34_3	.055	.040	45	0.023	0.023
TP	Teflon coated plunger	G34_5	.078	.078	20	0.063	0.055
VAC	Vacuum application (0 to 29.5" Hg)	GH34_2 GH34_3	.032	.032	190	0.018	0.018
		GH34_4	.055	.055	80	0.038	0.038
* G and G	Series will be built with these options	GH34_5	.078	.078	40	0.063	0.063
unless othe	erwise indicated. The option number is						•
these mate	rials						
anose mate							

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 11 www.mess-regeltechnik.at



A Series

2- and 3-Way Modular Design



The A Series gives you a highly adaptable design for practically all applications requiring flow between C_V .019 and .300. This robust 2- or 3-way miniature solenoid utilizes a stainless steel body to resist corrosion for most acids, alkaline solutions, and harsh environments. The A Series can also be made with a brass body for a more cost effective solution. Available in numerous port configurations, orifice sizes, and material combinations, the A Series is a highly flexible valve that fulfills the requirements for most applications.

A Series with a stainless steel body is often the first choice for:

- Medical Equipment
- Laboratory Equipment
- Food Processing Equipment

A Series with a brass body is an excellent choice for:

- Industrial Applications
- Automotive
- Water Transfer Systems



Configure Your A Series Part Number: Example Below



General Purpose

A Series Metal Body: 6 Watts

Valve Options

Coil Construction

- *Tape-wrapped, Class-B, with 18" lead-wires W_ _ Tape-wrapped coil, lead-wires, non-standard length
- (specify in inches)
- Encapsulated coil, Class-B, lead-wires
- 2 Molded coil, Class-F, lead-wires
- 3 Encapsulated coil, Class-H, lead-wires 4
- Encapsulated coil, Class-B, 3/16" spade terminals (1/4" spade optional)
- 5 Encapsulated coil, Class-B, .110" spade terminals
- Molded coil, Class-F, 3/16" spade terminals 8
- 10 Externally rectified coil (lead-wires only)
- Tape-wrapped coil, Class-H, lead-wires 11 12 Molded coil, Class-H, lead-wires
- HC Molded coil, Class-F, EN175301-803 Style B, Industrial, 11mm, 2+1 poles
- HC2 Encapsulated coil, Class-B, EN175301-803 Style C, Industrial, 9.4mm, 2+1 poles

- Body Material A__1_ *303 Stainless Steel (grommet housing) A__2_ *303 Stainless Steel (1/2" conduit housing) BB Brass

- SB 304 Stainless Steel
- SB5 316 Stainless Steel
- SBF 430F Stainless Steel

Plunger Seal Material

- Nitrile Е EPR GV Gasoline Viton (2-way valves only)
- N Neoprene
- NS Nitrile (NSF/FDA, 2-way valves only)
- PF Perfluoroelastomer
- R Rulon (2-way valves only) Т Teflon
- V Viton

O-Ring Material

- *Nitrile EPR ΕO NO Neoprene
- Nitrile (NSF/FDA, 2-way valves only) NSO PFO Perfluoroelastomer
- TO Teflon
- VO Viton

Body Port Configuration *1/8-27 NPT female thread

1/4-18 NPT female thread LB BD #10-32 female straight thread (max. orifice = 1/8'') LT 1/8-28 BSPT female thread (2-way valves only) ΤU 1/4-19 BSPT female thread (2-way valves only) MM Manifold mount (1/4-28 UNF-2A mounting stud) MM3 Manifold mount (5/16-24 UNF-2A mounting stud) OB Omit body (operator style) Bottom metering (max. orifice = 3/32") MB BI Bottom over-seat port, female thread (max. orifice = 1/8'') Bottom over-seat port, 1/8-27 NPT BIM male thread BO Bottom under-seat port, female thread Bottom under-seat port, 1/8-27 NPT BOM male thread 90° porting - left hand RL 90° porting - right hand RR

Voltage

- ___VDC DC (specify voltage)
- ___ VAC AC (specify voltage; copper shading ring or rectified w/out shading ring)

Additional Options

- Yoke WM
- Mounting bracket TP Teflon coated plunger
- AD 1/8 - 27 NPT stop port adapter
- 00 Quiet operation (2-way valves only)
- S Silver shading ring
- OC Cleaned for oxygen use
- Vacuum application (0 to 29.5" Hg) VAC
- G1 One-piece 303 Stainless Steel guide assembly
- G5 One piece 316 Stainless Steel guide assembly

* A Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part #	ORI	FICE	MOPD	C	v
Prefix	BODY	STOP	(psig)	BODY	STOP
		2-WA	Y Normally Cl	osed	
A20_1 A20_2 A20_3 A20_4 A20_5 A20_6 A20_7	1/32 3/64 1/16 5/64 3/32 1/8 5/32		1000 500 300 200 175 100 50	0.020 0.035 0.065 0.090 0.155 0.240 0.300	
	2	-WAY Normally	y Opened (opti	on AD standa	rd)
A22_1 A22_2 A22_3		1/32 3/64 1/16	200 150 100		0.019 0.040 0.075
		3-WAY Norma	lly Closed, Fre	e Vent/Line Co	onnection
A31 A32 A33 A34 A35	1/32 3/64 1/16 1/16 3/32	1/32 3/64 3/64 1/16 3/64	200 150 100 75 50	0.019 0.040 0.070 0.070 0.170	0.019 0.040 0.040 0.070 0.040
		3-W	AY Normally O	pen	
A32_1 A32_2 A32_3 A32_4 A32_5	1/32 3/64 1/16 1/16 3/32	1/32 3/64 3/64 1/16 3/64	150 100 90 75 50	0.019 0.040 0.070 0.070 0.170	0.019 0.040 0.040 0.070 0.040
		3-W	AY Multi Purp	ose	
A33_1 A33_2 A33_3 A33_4 A33_5	1/32 3/64 1/16 1/16 3/32	1/32 3/64 3/64 1/16 3/64	125 100 90 75 25	0.019 0.040 0.070 0.070 0.170	0.019 0.040 0.040 0.070 0.040
		3-WAY	/ Directional C	ontrol	
A34_1 A34_2 A34_3 A34_4 A34_5	1/32 3/64 1/16 1/16 3/32	1/32 3/64 3/64 1/16 3/64	225 150 100 75 50	0.019 0.040 0.070 0.070 0.155	0.019 0.040 0.040 0.070 0.040

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at

13



A Series

2- and 3-Way Plastic Body Valve



The A Series with a polypropylene body provides the same flexibility of design as the brass and stainless steel options while being resistant to many chemical solvents, bases, and acids. The plastic body is also highly resistant to erosion throughout the flow path. The wide range of physical properties and relative ease of processing make polypropylene an extremely attractive material capable of competing with more expensive resins in a number of demanding applications. An excellent lightweight alternative to metal bodies.

The A Series with a plastic body exceptional for:

- Laboratory Equipment
- Food Processing
- Automotive Systems



Configure Your A Series Part Number: Example Below



A Series Plastic Body: 4.5 Watts

Valve Options

Coil Construction

- *Tape-wrapped, Class-B, with 18" lead-wires
- W_ _ Tape-wrapped coil, lead-wires, non-standard length (specify in inches)
- 1 Encapsulated coil, Class-B, lead-wires
- Molded coil, Class-F, lead-wires 2
- 4 Encapsulated coil, Class-B, 3/16" spade terminals (1/4" spade optional)
- 5 Encapsulated coil, Class-B, .110" spade terminals
- 8 Molded coil, Class-F, 3/16" spade terminals
- Externally rectified coil (lead-wires only) 10 HC Molded coil, Class-F, EN175301-803
- Style B, Industrial, 11mm, 2+1 poles
- HC2 Encapsulated coil, Class-B, EN175301-803 Style C, Industrial, 9.4mm, 2+1 poles

Body Material

A__3_*Polypropylene (grommet housing)

A__4_*Polypropylene (1/2" conduit housing)

Plunger Seal Material

E N NS PF V	*Nitrile EPR Neoprene Nitrile (NSF/FDA, 2-way valves only) Perfluoroelastomer Viton
<mark>O-Ri</mark> EO	ng Material *Nitrile EPR
NO NSO PFO VO	Neoprene Nitrile (NSF/FDA, 2-way valves only) Perfluoroelastomer Viton
Body OB	y Port Configuration *1/8-27 NPT female thread Omit body (operator style)
Volta	Age /DC DC (specify voltage) /AC AC (specify voltage; copper shading ring or rectified w/out shading ring)

Additional Options

Y Yoke

- Mounting bracket WM TP
- Teflon coated plunger
- 1/8-27 NPT stop port adapter AD Quiet operation (2-way valves only) 00
- S Silver shading ring
- OC
- Cleaned for oxygen use
- VAC Vacuum application (0 to 29.5" Hg)
- One-piece 303 Stainless Steel G1 guide assembly
- One piece 316 Stainless Steel G5 quide assembly

* A Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part #	ORIFICE		MOPD	Cv		
Prefix	BODY	STOP	(psig)	BODY	STOP	
		2-WA	Y Normally Cl	osed		
A20_3 A20_6 A20_7	1/16 1/8 5/32		250 60 30	0.065 0.150 0.180		
		2-WAY	Normally Ope	ned (option Al	D standard)	
A22_1 A22_2 A22_3		1/32 3/64 1/16	125 90 60		0.019 0.040 0.075	
		3-WAY Norma	lly Closed, Fre	e Vent/Line Co	onnection	
A33 A34	1/16 1/16	3/64 1/16	60 40	0.065 0.065	0.040 0.070	
		3-W	AY Normally O	pen		
A32_3 A32_4	1/16 1/16	3/64 1/16	50 45	0.065 0.065	0.040 0.070	
		3-W	AY Multi Purp	ose		
A33_3 A33_4	1/16 1/16	3/64 1/16	50 45	0.065 0.065	0.040 0.070	
		3-WAY	/ Directional C	ontrol		
A34_3 A34_4	1/16 1/16	3/64 1/16	60 45	0.065 0.065	0.040 0.070	

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at

15



General Purpose

B Series

VUTER

2- and 3-Way Modular Design

The B Series is a direct acting solenoid valve, available in 2- or 3-way functionality. Like all of our valves, the B Series has bubble tight plunger construction and is designed to last for millions of cycles in general purpose liquid, gas, and vacuum applications. The B Series is available in various orifice sizes, a variety of body materials, wattages, and coil constructions for the utmost adaptability to your application requirements. The B Series in an excellent choice for most general-purpose application requiring a C_V of .018 to .430.

An excellent choice for:

- Printing
 - HVAC
- Semiconductor Equipment
- Medical Equipment



Configure Your B Series Part Number: Example Below



General Purpose

B Series: 7 Watts

Valve Options

Coil Construction

- *Tape-wrapped, Class-B, with 18" lead-wires W_ _ Tape-wrapped coil, lead-wires,
- non-standard length (specify in inches) 1
- Encapsulated coil, Class-B, lead-wires Encapsulated coil, Class-H, lead-wires 3
- Encapsulated coil, Class-B, 1/4" spade 4
- terminals (3/16" spade optional) Externally rectified coil (lead-wires only) 10
- Tape-wrapped coil, Class-H, lead-wires 11
- Molded coil, Class-F, EN175301-803 HC
- Style B, Industrial, 11mm, 2+1 poles
- (2-way N.C. only) HC2 Encapsulated coil, Class-B, EN175301-803
- Style C, Industrial, 9.4mm, 2+1 poles ТΚ Higher efficiency coil (2-way N.C. only)

Body Material

- *303 Stainless Steel (grommet housing) B__1_ B_ _2_ *303 Stainless Steel (1/2" conduit housing) BB Brass SB 304 Stainless Steel
- SB5 316 Stainless Steel SBF 430F Stainless Steel

Plunger Seal Material

- *Nitrile Е EPR GV Gasoline Viton (2-way N.C. only) Ν Neoprene
- NS Nitrile (NSF/FDA material)
- PF Perfluoroelastomer
- R Rulon (2-way N.C. only) Т Teflon
- V Viton

O-Ring Material

- *Nitrile ΕO EPR
- NO Neoprene
- Nitrile (NSF/FDA material) NSO
- PFO Perfluoroelastomer
- TO Teflon
- VO Viton

Body Port Configuration

*1/8-27 NPT female thread LB 1/4-18 NPT female thread

- #10-32 female straight thread (max. orifice = 1/8") BD
- 1/8-28 BSPT female thread LT
- ΤU 1/4-19 BSPT female thread (2-way N.C. only)
- MM Manifold mount (1/4-28 UNF-2A mounting stud)
- MM3 Manifold mount (5/16-24 UNF-2A mounting stud) OB
- Omit body (operator style) MB Bottom metering (2-way N.C. only) Bottom over-seat port, female thread BI
- (max. orifice = 1/8'') Bottom over-seat port, 1/8-27 NPT male thread BIM (max. orifice = 1/8", brass body only) BO Bottom under-seat port, female thread
- BOM Bottom under-seat port, 1/8-27 NPT male thread (max. orifice = 1/8'', brass body only) RL
- 90° porting left hand RR 90° porting - right hand
- BS Stop port, #10-32 female straight thread

Voltage

- ___VDC DC (specify voltage) ___VAC AC (specify voltage; copper shading
- ring or rectified w/out shading ring)

Additional Options

- Yoke (2-way N.C. only)
- WM Mounting bracket TΡ Teflon coated plunger
- Quiet operation (2-way N.C. only) QO
- Silver shading ring S
- Cleaned for oxygen use OC
- VAC Vacuum application (0 to 29.5" Hg) G1 One-piece 303 Stainless Steel guide assembly (standard on 2-way
 - normally open and all 3-way valves)
- One piece 316 Stainless Steel G5 guide assembly
- SH 1" Diameter housing, grommet SC
- 1" Diameter housing, conduit

* B Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials..

Performance Specifications

Part #	ORI	FICE	MOPD		
Prefix	BODY	STOP	(psig)	BODY C	v STOP
		2-WA	Y Normally Cl	osed	
B20_1 B20_2 B20_3 B20_4 B20_5 B20_6 B20_7	1/16 5/64 3/32 7/64 1/8 5/32 3/16		400 300 250 200 150 100 50	0.065 0.090 0.155 0.200 0.240 0.300 0.430	
		2-WA	Y Normally Op	ened	
B22_1 B22_2 B22_3 B22_4		1/32 3/64 1/16 5/64	400 300 200 150		0.019 0.040 0.075 0.090
		3-WAY Norma	lly Closed, Fre	e Vent/Line Co	onnection
B31 B32 B33 B34 B35 B36 B37	1/32 3/64 1/16 5/64 3/32 1/8 5/32	1/32 3/64 1/16 5/64 5/64 5/64 5/64	250 175 125 100 75 50 15	0.018 0.040 0.065 0.090 0.155 0.240 0.300	0.018 0.040 0.070 0.090 0.090 0.090 0.090
		3-W	AY Normally O	pen	
B32_1 B32_2 B32_3 B32_4 B32_5 B32_6 B32_7	1/32 3/64 1/16 5/64 3/32 1/8 5/32	1/32 3/64 1/16 5/64 5/64 5/64 5/64	200 150 125 100 75 50 15	0.018 0.040 0.065 0.090 0.155 0.240 0.300	0.018 0.040 0.070 0.090 0.090 0.090 0.090
R33 1	1/32	3-W	175	0.018	0.018
B33_2 B33_3 B33_4 B33_5 B33_6 B33_7	3/64 1/16 5/64 3/32 1/8 5/32	3/64 1/16 5/64 5/64 5/64 5/64	125 100 75 50 25 15	0.040 0.065 0.090 0.155 0.240 0.300	0.040 0.070 0.090 0.090 0.090 0.090
		3-WAY	/ Directional C	ontrol	
B34_1 B34_2 B34_3 B34_4 B34_5 B34_6 B34_7	1/32 3/64 1/16 5/64 3/32 1/8 5/32	1/32 3/64 1/16 5/64 5/64 5/64 5/64	275 200 150 100 75 50 25	0.018 0.040 0.065 0.090 0.155 0.240 0.300	0.018 0.040 0.070 0.090 0.090 0.090 0.090



17



C Series

2- or 3-Way High Flow Valve

The C Series, available only in brass, is a highly durable miniature 2- or 3-way direct acting valve for applications that require a higher flow control. The C Series also utilizes a larger diameter body and larger port connections for higher C_V valves rates. The free machining brass body allows for fast and precise machining, translating into lower product costs as compared to stainless steel. Design engineers appreciate the quality inherent in solid brass components.

Choose the C Series for:

- Therapeutic Beds
- Automotive Applications
- Packaging Equipment



Configure Your C Series Part Number: Example Below



C Series: 7 Watts

Valve Options

Coil Construction

- *Tape-wrapped, Class-B, with 18" lead-wires
- Tape-wrapped coil, lead-wires, W_ _ non-standard length (specify in inches)
- Encapsulated coil, Class-B, lead-wires 1
- Encapsulated coil, Class-H, lead-wires 3
- Encapsulated coil, Class-B, 1/4" 4
- spade terminals (3/16" spade optional)
- 10 Externally rectified coil (lead-wires only)
- Tape-wrapped coil, Class-H, lead-wires 11
- HC2 Encapsulated coil, Class-B, EN175301-803 Style C, Industrial, 9.4mm, 2+1 poles

Body Material

- C__1_ *Brass (grommet housing) *Brass (1/2" conduit housing) C__2_
- 304 Stainless Steel SB 303 Stainless Steel SB1
- 316 Stainless Steel SB5
- 430F Stainless Steel SBF

Plunger Seal Material

- *Nitrile EPR
- Е Gasoline Viton (2-way N.C. only) GV
- Ν Neoprene
- NS Nitrile (NSF/FDA material)
- PF Perfluoroelastomer
- R Rulon (2-way N.C. only)
- Т Teflon
- V Viton

O-Ring Material *Nitrile

- ΕO EPR
- NO Neoprene
- NSO Nitrile (NSF/FDA material)
- PFO Perfluoroelastomer
- TO Teflon VO Viton

Body Port Configuration

- *1/8-27 NPT female thread
- 1/4-18 NPT female thread LB BD #10-32 female straight thread (2-way N.C. only, max. orifice = 1/8'') 1/4-19 BSPT female thread LU (2-way N.C. only) OB Omit body (operator style) BO Bottom under-seat port, female thread
- 90° porting left hand 90° porting right hand RL RR
- MM4 Manifold mount (5/16-24 UNF-2A mounting stud)
- BS Stop port, #10-32 female straight thread

Voltage

DC (specify voltage) ___VAC AC (specify voltage; copper shading ring or rectified w/out shading ring)

Additional Options

- WM Mounting bracket TΡ
- Teflon coated plunger Quiet operation (2-way normally closed valves only) QO
- Silver shading ring S
- ÕC Cleaned for oxygen use
- VAC
- Vacuum application (0 to 29.5" Hg) One-piece 303 Stainless Steel guide assembly (standard on 2-way G1 normally open and all 3-way valves)
- G5 One piece 316 Stainless Steel guide assembly

* C Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part #	ORII	FICE	MOPD		
Prefix	BODY	STOP	(psig)	BODY C	STOP
		2-WA	AY Normally CI	osed	
C20_1 C20_2 C20_3 C20_4 C20_5 C20_6	1/16 7/64 1/8 5/32 3/16 7/32		400 200 150 100 75 40	0.080 0.180 0.240 0.300 0.360 0.420	
		2-WAY	V Normally Ope	ened	
C22_1 C22_2 C22_3 C22_4		1/32 3/64 1/16 5/64	400 300 200 150		0.019 0.040 0.075 0.105
	3-WA	Y Normally Cl	osed, Free Ven	t/Line Connec	tion
C31 C32 C33 C34 C35	1/16 5/64 1/8 3/16 7/32	1/16 5/64 5/64 5/64 5/64	125 100 50 25 VAC	0.080 0.105 0.240 0.360 0.420	0.075 0.105 0.105 0.105 0.105
		3-WAY	Normally Ope	n	
C32_1 C32_2 C32_3 C32_4 C32_5	1/16 5/64 1/8 3/16 7/32	1/16 5/64 5/64 5/64 5/64	125 100 75 40 VAC	0.080 0.105 0.240 0.360 0.420	0.075 0.105 0.105 0.105 0.105
		3-WAY	' Multi Purpose	e	
C33_1 C33_2 C33_3 C33_4 C33_5	1/16 5/64 1/8 3/16 7/32	1/16 5/64 5/64 5/64 5/64	100 75 25 10 5	0.080 0.105 0.240 0.360 0.420	0.075 0.105 0.105 0.105 0.105
		3-WAY Di	rectional Conti	rol	
C34_1 C34_2 C34_3 C34_4 C34_5	1/16 5/64 1/8 3/16 7/32	1/16 5/64 5/64 5/64 5/64	150 100 50 25 5	0.080 0.105 0.240 0.360 0.420	0.075 0.105 0.105 0.105 0.105



19



General Purpose

D Series

2- and 3-Way High Flow Valve

For maximum flow in a miniature solenoid valve the D Series valves delivers a wide range of C_V values and maximum operating pressures. The D Series is also available in multiple body materials, seal materials, coil constructions, voltages, and wattages. Proven to perform for millions of cycles without failure, the D valve—as with the entire valve series—is ideal for manifold configurations, sub-assemblies, and complete fluidic systems. The D Series is the largest in a progression—A Series, B Series, and C Series—of the highly flexible, modular design, (general purpose) valves.

The D Series is excellent for applications in:

- Agriculture
- Defense
 - Sterilization Equipment
 - Industrial Automation



Configure Your D Series Part Number: Example Below



General Purpose

D Series: 10 Watts

Valve Options

Coil Construction

- *Tape-wrapped, Class-B, with 18" lead-wires W_ _ Tape-wrapped coil, lead-wires,
- non-standard length (specify in inches)
- Encapsulated coil, Class-B, lead-wires 1 Molded coil, Class-F, lead-wires
- 2 3
- Encapsulated coil, Class-H, lead-wires Encapsulated coil, Class-B, 1/4" 4
- spade terminals
- 10 Externally rectified coil (lead-wires only)
- 11 Tape-wrapped coil, Class-H, lead-wires HC Encapsulated coil, Class-B, EN175301-803 Style A, Industrial, 18mm, 2+1 poles
- Encapsulated coil, Class-B, EN175301-803 HC2 Style C, Industrial, 9.4mm, 2+1 poles

Body Material

- D_ _1_ *430F Stainless Steel (grommet housing) D_ _2_ *430F Stainless Steel
- (1/2" conduit housing)
- BB Brass
- 303 Stainless Steel SB1
- 316 Stainless Steel SB5

Plunger Seal Material

*Nitrile

- EPR Е GV Gasoline Viton (2-way normally open and
- 3-way valves max. orifice = 3/32'') Neoprene (2-way normally closed valves Ν only, max. orifice = 1/4'')
- NS Nitrile (NSF/FDA, max. orifice = 1/4")
- PF Perfluoroelastomer (max. orifice = 1/4'')
- R Rulon (2-way normally closed valves only)
- Т Teflon V Viton

O-Ring Material

*Nitrile ΕO EPR

- NO Neoprene
- NSO Nitrile (NSF/FDA, 2-way valves only)
- PFO Perfluoroelastomer
- ТО Teflon
- VO Viton

Body Port Configuration

- *1/4-18 NPT female thread LC 1/8-27 NPT female thread (max. orifice = 1/4'') LD 3/8-18 NPT female thread 1/8-28 BSPT female thread LT (max. orifice = 1/4'') 1/4-19 BSPT female thread ΤU MM Manifold mount (1/2-20 UNF-2A
- mounting stud, max. orifice = 1/4'') OB Omit body (operator style)
- BI Bottom over-seat port, female thread (max. orifice = 1/4'')
- Bottom under-seat port, female thread BO

Voltage

- ___VĎC DC (specify voltage)
- ___VAC AC (specify voltage; copper shading ring or rectified w/out shading ring)

Additional Options

- Mounting bracket on the coil housing WM
- Teflon coated plunger TΡ CP
 - Chamfered plunger Quiet operation (2-way valves only)
- QO S Silver shading ring
- ÕC Cleaned for oxygen use
- Vacuum application (0 to 29.5" Hg) One piece 316 Stainless Steel VAC G5
 - guide assembly

* D Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part #	ORI	FICE	MOPD	<u>ر</u>	1
Prefix	BODY	STOP	(psig)	BODY	STOP
		2-WA	Y Normally Cl	osed	
D20_1 D20_2 D20_3 D20_4 D20_5 D20_6 D20_7 D20_8 D20_9	3/64 1/16 3/32 1/8 5/32 3/16 1/4 5/16 3/8		900 650 350 225 130 85 50 20 10	0.045 0.080 0.150 0.210 0.380 0.430 0.700 0.850 0.880	
		2-WA	Y Normally Op	ened	
D22_1 D22_2 D22_3 D22_4 D22_5 D22_6		3/64 1/16 5/64 3/32 1/8 5/32	900 550 300 175 110* 60*		0.045 0.080 0.110 0.150 0.210 0.380
	3-W	AY Normally C	losed, Free Ve	ent/Line Connec	ction
D31 D32 D33 D34 D35 D36 D37	1/16 5/64 3/32 1/8 5/32 3/16 1/4	1/16 5/64 3/32 1/8 5/32 5/32 5/32	175 150 125 85* 45* 30* 10*	0.080 0.110 0.150 0.210 0.380 0.430 0.700	0.080 0.110 0.150 0.210 0.380 0.380 0.380
		3-W	AY Normally O	pen	
D32_1 D32_2 D32_3 D32_4 D32_5 D32_6 D32_7	1/16 5/64 3/32 1/8 5/32 3/16 1/4	1/16 5/64 3/32 1/8 5/32 5/32 5/32	200 175 150 100* 50* 35* 15*	0.080 0.110 0.150 0.210 0.380 0.430 0.700	0.080 0.110 0.150 0.210 0.380 0.380 0.380
		3-W	/AY Multi Purp	ose	
D33_1 D33_2 D33_3 D33_4 D33_5 D33_6 D33_7	1/16 5/64 3/32 1/8 5/32 3/16 1/4	1/16 5/64 3/32 1/8 5/32 5/32 5/32	160 130 110 75* 40* 25* 10*	0.080 0.110 0.150 0.210 0.380 0.430 0.700	0.080 0.110 0.150 0.210 0.380 0.380 0.380
		3-WA\	/ Directional C	ontrol	
D34_1 D34_2 D34_3 D34_4 D34_5 D34_6 D34_7	1/16 5/64 3/32 1/8 5/32 3/16 1/4	1/16 5/64 3/32 1/8 5/32 5/32 5/32	225 185 150 110* 60* 40* 20*	0.080 0.110 0.150 0.210 0.380 0.430 0.700	0.080 0.110 0.150 0.210 0.380 0.380 0.380

* DC or rectified coil only

21

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at



Chem-S[™] Series

Sub-Miniature Inert Diaphragm Valve

The Chem-S[™] utilizes revolutionary diaphragm technology in a liquid compatible, sub-miniature inert isolation valve. With a compact size, flexible diaphragm design, low power consumption, and low cost the Chem-S provides a unique and valuable option for the medical and scientific instrumentation industries. The Chem-S specifically targets the performance and price void between the limited pinch valve and the very expensive rocker style solenoid.

An excellent choice for:

- Analytical Instrumentation
- Clinical Chemistry Equipment
 Medical Diagnostic and Testing Machinery



Configure Your Chem-S Series Part Number: Example Below



Chem-S[™]: 2 Watts



Isolation Valves

Our Experience • Your Solution

Valve Options

Coil Construction

*Quick connect .110 spade

Body Material

*Polyurethane (Isoplast[™])

Diaphragm Seal Material

V Viton

E EPDM

Body Port Configuration

- 1 1/8" barb
- 2 Manifold mount
- 3 #10-32 flat bottom straight
- thread ports

Voltage

C201	5 VDC
C203	12 VDC
C204	24 VDC
VDC	DC (specify voltage)
VAC	AC Rectified 2-watt coil only
	(specify voltage)

Additional Options

VAC Vacuum application (0 to 27" Hg)

* Chem-S Series valves will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Dimensions .110 x .020 SPADE TERMINAL (2) PLC'S -.73 .390 P #2-56 UNC-28 x .20 MIN. FULL TH'D P .26 TYP. Ø.060 DR. Ø.125 ±.003 x .090 DP. (2) PLC'S C'BORE (2) PLC'S 1.83 (CLIP) "OUT" (OVERSEAT) т^{.08}. 32/ €.12 (2) PLC'S 'IN" (UNDERSEAT) .292 Ø.06 PORT (2) PLC'S .896 O-RINGS .312 86 MATING DIMENSIONS #.09 THRU (2) PLC'S (FOR #2 MTG. SCREW) .43 .312



Performance Specifications

Part # Prefix	ORIFICE	MOPD (psig) 2-WAY Normally Closed	вбрл
Chem202	.031	70	0.016
Chem205	.052	25	0.040
Chem202	.031	70 25	0.016
Chem205	.052		0.040
	office@lico.at Tel +43 1 706 43 00	Har	Gems Sensors & Co

www.mess-regeltechnik.at

GS Series

2-Way Sub-Miniature Diaphragm Isolation Valve



The GS Series is a 2-way sub-miniature inert isolation valve designed to control the flow of high purity or caustic fluids. The GS Series is available in a stainless steel or acetal body to meet your corrosion resistant, heat, weight, and media requirements. Acetal is a excellent choice when your application demands a rugged polymer that delivers long-term mechanical stability with broad based chemical compatibility. A compact size and low power consumption—down to 1 watt—saves valuable space and energy in your equipment.

The GS Series is excellent for applications in:

- Analytical Instrumentation
- Mass Spectography
- Gas Chromatography



Configure Your GS Series Part Number: Example Below



GS Series: 2 Watts



Isolation Valves

Valve Options

Coil Construction

*Tape-wrapped, Class-B, with	
lead-wires (12" long)	

- W__ Tape-wrapped coil, lead-wires, non-standard length
- (specify in inches)
- 1 Encapsulated coil, Class-B, lead-wires (12" long)
- 5 Encapsulated coil, Class-B, .110
- spade terminalsRectified coil for AC voltage

Body Material

GS1_	*303 Stainless Steel
GS3_	*Acetal (#10-32 port only

Diaphragm Seal Material

*Viton diaphragm

O-Ring Material

*N/A

Body Port Configuration

· ·		3.		
	*#10-32	straight	thread	ports

		0
LC	1/8-27 NPT	ports

- BM M5 x 0.8 ports
- MM Manifold mount with #10-32
- threaded stud

Voltage

VDC	DC (specify voltage)
VAC	AC Rectified only (specify voltage)

Additional Options

OC Cleaned for oxygen use

* GS Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.



Performance Specifications

Part # Profix	ORIFICE	MOPD (psig)	MAX BACK	Cv
ГТСПА	BODY	(psig)	TRESSORE	BODY
	2-WAY Normally Closed			
GS20_2	.032	35	10	0.012
GS20_3	.040	35	10	0.018
GS20_4	.055	15	10	0.028
GS20_5	.078	10	5	0.045



25



AS Series

2-Way Miniature Diaphragm Isolation Valve



The AS Series is a 2-way isolation valve, designed to control the flow of various aggressive liquids and gases with several body and diaphragm materials. With a modular design, the AS offers performance flexibility and the protection your media needs from the solenoid's internal components. Numerous port configurations, voltage options, and coil constructions enable the AS Series to be a truly versatile miniature inert isolation valve, easily integrated into any complex or demanding system.

The AS Series is excellent for:

- Analytical Instruments
- Clinical Diagnostic Analyzers
- Bio-Instrumentation



Configure Your AS Series Part Number: Example Below



AS Series Metal Body: 7 Watts AS Series Plastic Body: 4.5 Watts

Valve Options

Coil Construction

- *Tape-wrapped, Class-B, with 18" lead-wires
- Tape-wrapped coil, lead-wires, W_ _ non-standard length (specify in inches)
- 1 Encapsulated coil, Class-B, lead-wires
- 2 Molded coil, Class-F, lead-wires
- 3 Encapsulated coil, Class-H, lead-wires
- Encapsulated coil, Class-B, 3/16" spade 4 terminals (1/4" spade optional)
- Externally rectified coil (lead-wires only) 10
- Tape-wrapped coil, Class-H, lead-wires 11
- HC2 Encapsulated coil, Class-B, EN175301-803 Style C, Industrial, 9.4mm, 2+1 poles

Body Material

- AS__1_ *303 Stainless Steel (grommet housing)
- AS__2_ *303 Stainless Steel (1/2" conduit housing)
- AS_ _3_ *Polypropylene (grommet housing, 1/8-27 NPT female thread only, see chart for available orifice sizes)
- AS__4_ *Polypropylene (1/2" conduit housing, 1/8-27 NPT female thread only, see chart for available orifice sizes)
- BB **Brass**
- 304 Stainless Steel SB
- SB5 316 Stainless Steel

Diaphragm Seal Material

- *Viton diaphragm
- Е EPR diaphragm
- NS Nitrile (NSF/FDA) diaphragm
- PF Perfluoroelastomer diaphragm

O-Ring Material

*N/A

Body Port Configuration

- *1/8-27 NPT female thread
- 1/4-18 NPT female thread LB
- #10-32 female straight thread BD
- 1/8-28 BSPT female thread LT
- LU 1/4-19 BSPT female thread MM Manifold mount (1/4-28 UNF-2A mounting stud)
- MM3 Manifold mount (5/16-24 UNF-2A mounting stud)
- Omit body (operator style) OB
- BI Bottom over-seat port, female thread (max. orifice = 1/8'')

Body Port Configuration (Cont.)

- Bottom over-seat port, 1/8-27 NPT male thread BIM (max. orifice = 1/8'', brass body only)
- BO Bottom under-seat port, female thread
- BOM Bottom under-seat port, 1/8-27 NPT male thread (max. orifice = 1/8'', brass body only)
 - 90° porting left hand
- 90° porting right hand RR

Voltage

RL

- ___VDC DC (specify voltage)
- ____VAC AC Rectified only (specify voltage)

Additional Options Υ

Yoke

- Mounting bracket WM
- Cleaned for oxygen use 00

* AS Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials

Performance Specifications

Part # Prefix	ORIFICE	MOPD (psig)	MAX BACK	Cv
	BODY	(1-0.5)		BODY
	2-WA	Y Normally Closed	I (Stainless Steel I	Body)
AS20_1	1/32	150	10	0.020
AS20_2	3/64	110	10	0.035
AS20_3	1/16	90	10	0.065
AS20_4	5/64	70	10	0.090
AS20_5	3/32	45	10	0.155
AS20_6	1/8	15	5	0.240
AS20_7	5/32	5	5	0.300
	2-WAY Normally Closed (*Polypropylene Body)			
1520.2	1/16	70	10	0.065
AS20_3	1/10	15	10	0.005
AS20_0 AS20_7	5/32	5	5	0.150
A320_7	5/52	5	5	0.100

*Other body orifice sizes may be available, consult factory.

27

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at



Isolation Valves

BS Series

2-Way Higher Flow Diaphragm Isolation Valve



The BS Series is a 2-way, high flow, isolation valve that is designed to be virtually impervious to chemical attack and to protect high purity media. When your media cannot come in contact with any metallic materials, this highly versatile, modular valve delivers the protection you need for accurate and reliable flow control for millions of cycles. With a variety of body, and diaphragm materials, plus numerous port configurations, voltage options, and coil constructions, the BS Series is truly a miniature inert isolation valve that can be built to your exact applications requirements.

The BS Series is excellent for:

- Remediation Equipment
- Clinical Chemistry Equipment
- Analytical Instrumentation



Configure Your BS Series Part Number: Example Below



Valve Options

Coil Construction

	* lape-wrapped, Class-B, with 18" lead-wires
W	Tape-wrapped coil, lead-wires, non-standard length
	(specify in inches)
1	Encapsulated coil, Class-B, lead-wires
3	Encapsulated coil, Class-H, lead-wires
4	Encapsulated coil, Class-B, 1/4" spade terminals
	(3/16" spade optional)
10	Externally rectified coil (lead-wires only)
11	Tape-wrapped coil, Class-H, lead-wires
HC2	Encapsulated coil, Class-B, EN175301-803 Style C,
	Industrial, 9.4mm, 2+1 poles
Body M	aterial
BS1_	*303 Stainless Steel (grommet housing)
BS 2	*303 Stainless Steel (1/2" conduit housing)

- BS__3_ *Polypropylene (grommet housing, 1/8-27 NPT female thread only, see chart for available orifice sizes)
- BS__4_*Polypropylene (1/2" conduit housing, 1/8-27 NPT
female thread only, see chart for available orifice sizes)BBBrassSB304 Stainless Steel
- SB5 316 Stainless Steel

Diaphragm Seal Material

- *Viton diaphragm
- E EPR diaphragm
- NS Nitrile (NSF/FDA) diaphragm
- PF Perfluoroelastomer diaphragm

O-Ring Material

*N/A

Body Port Configuration

-	*1/8-27 NPT female thread
LB	1/4-18 NPT female thread
BD	#10-32 female straight thread
LT	1/8-28 BSPT female thread
LU	1/4-19 BSPT female thread
MM	Manifold mount (1/4-28 UNF-2A
	mounting stud)
MM3	Manifold mount (5/16-24 UNF-2A
	mounting stud)
OB	Omit body (operator style)
BI	Bottom over-seat port, female thread
	orifice = 1/8")
BIM	Bottom over-seat port, 1/8-27 NPT
	male thread (max. orifice = $1/8''$,
	brass body only)
BO	Bottom under-seat port, female thread
OM	Bottom under-seat port, 1/8-27 NPT
	male thread (max. orifice = $1/8''$,
	brass body only)
RL	90° porting - left hand
RR	90° porting - right hand

Voltage

___ VDC DC (specify voltage)
___ VAC AC Rectified only (specify voltage)

Additional Options

WM Mo OC Cl

Mounting bracket Cleaned for oxygen use

* BS Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part # Prefix	ORIFICE	MOPD (psig)	MAX BACK	Cv
1 TOTAX	BODY	(00.9)		BODY
	2-WA	Y Normally Closed	I (Stainless Steel I	Body)
BS20_0	3/64	150	15	0.035
BS20_1	1/16	110	10	0.065
BS20_2	5/64	85	10	0.090
BS20_3	3/32	70	10	0.155
BS20_4	7/64	25	10	0.200
BS20_5	1/8	10	5	0.240
BS20_6	5/32	5	5	0.300
	2-WAY Normally Closed (*Polypropylene Body)			Body)
BS20_1	1/16	50	10	0.065
BS20_5	1/8	35	10	0.150
BS20_6	5/32	10	5	0.180

*Other body orifice sizes may be available, consult factory.

29

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at



Isolation Valves

B-Cryo Series

2-Way Cryogenic Valve

The B-Cryo Series is a 2-way miniature Cryogenic valve designed and built for service down to -320° F (-196°C) in applications needing a C_V between .045 and .440. Depending on your temperature requirements, the B-Cryo Series can be configured for liquid nitrogen (LN2), liquid carbon dioxide (LCO2), and other extreme temperature media. Teflon[®] coated plungers, 316 Stainless Steel guide tubes and plunger springs, encapsulated coils, and Teflon[®] or Rulon[®] seat seals produce a truly robust Cryogenic valve for applications requiring high cycle life and media temperature control.

An excellent choice for:

- Environmental Chambers
- Food Processing
- Laser Surgical Equipment
- Semiconductor Manufacturing



Configure Your B-Cryo Series Part Number: Example Below

B2062-LCO2-LB-120/50/60RVAC



B-Cryo Series: 9 Watts



Cryogenic Valves

Valve Options (LN2)

Coil Construction

- B206_-LN2 *Encapsulated coil, Class-H, with lead-wires, conduit housing (conduit filled)
- B202 -LN2 Encapsulated coil, Class-H, with lead-wires, conduit housing (conduit not filled)
- B201_-LN2 Encapsulated coil, Class-H, with lead-wires, grommet housing

Body Material

*430F Stainless Steel

Plunger Seal Material *Rulon

O-Ring Material

	*Variseal [®] (Teflon material with
	internal spring)
ТО	Teflon (consult factory)

Body Port Configuration

	 J
	*1/8-27 NPT female thread
LB	1/4-18 NPT female thread
LT	1/8-28 BSPT female thread
LU	1/4-19 BSPT female thread
OB	Omit body (operator style)
BI	Bottom over-seat port, female thread
	(max. orifice = $1/8''$)
BO	Bottom under-seat port,
	female thread
RL	90° porting - left hand
RR	90° porting - right hand

Voltage

___VDC DC (specify voltage) VAC AC Rectified (specify voltage)

Additional Options

*Chamfered and Teflon coated plunger *316 Stainless Steel 1-piece quide assembly *316 Stainless Steel spring

* B-Cryo (LN2) Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Valve Options (LCO2)

Coil Construction B206_-LCO2 *Encapsulated coil, Class-H, with lead-wires, conduit housing (conduit filled) B202_-LCO2 Encapsulated coil, Class-H, with lead-wires, conduit housing (conduit not filled) B201_-LCO2 Encapsulated coil, Class-H, with lead-wires, grommet housing **Body Material** *303 Stainless Steel

BB Brass 304 Stainless Steel SB SB5 316 Stainless Steel

Plunger Seal Material

-	*Teflon
MQ	Silicone (consult factory)

O-Ring Material

	*Fluorosilicone
ТО	Teflon

Body Port Configuration

	*1/8-27 NPT, bottom
	under-seat port, female thread
LB	1/4-18 NPT female thread
LT	1/8-28 BSPT female thread
LU	1/4-19 BSPT female thread
OB	Omit body (operator style)
BOM	Bottom under-seat port,
	male thread (max. orifice =
	1/8", brass body only)
IL	Inline porting, 180° apart

Voltage

VDC	DC (specify voltage)
VAC	AC Rectified (specify voltage)

Additional Options

*Chamfered and Teflon	
coated plunger	
*316 Stainless Steel 1-piece	e
guide assembly	
*316 Stainless Steel spring	

* B-Cryo (LCO2) Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part #	ORIFICE	MOPD	Cv
Prefix		(psig)	BODY
	2-WAY Normally Closed		
B20_0	3/64	900	0.045
B20_1	1/16	405	0.075
B20_2	5/64	270	0.105
B20_3	3/32	160	0.160
B20_4	7/64	110	0.190
B20_5	1/8	80	0.255
B20_6	5/32	65	0.365
B20_7	3/16	30	0.440

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at

31



D-Cryo Series

2-Way High Flow Cryogenic Valve

The D-Cryo Series is a 2-way, high flow, miniature Cryogenic valve designed and built for service down to -320°F (-196°C). Depending on your temperature requirements, the D-Cryo Series can be configured for liquid nitrogen (LN2), liquid carbon dioxide (LCO2), and other extreme temperature media. Teflon[®] coated plungers, 316 Stainless Steel guide tubes and plunger springs, encapsulated coils, and Teflon[®] or Rulon[®] seat seals produce a truly robust Cryogenic valve for applications requiring high cycle life and media temperature control.

An excellent choice for:

- Environmental Chambers
- Food Processing
- Laser Surgical Equipment
- Semiconductor Manufacturing



Configure Your D-Cryo Series Part Number: Example Below



Liquid Nitrogen Valve

32

Cryogenic Valves

D-Cryo Series: 15 Watts

Valve Options (LN2)

Coil Construction

D206LN2	*Encapsulated coil, Class-H, with
	lead-wires, conduit housing
	(conduit filled)
D202LN2	Encapsulated coil, Class-H, with
	lead-wires , conduit housing
	(conduit not filled)
D201LN2	Encapsulated coil, Class-H, with
	lead-wires, grommet housing

Body Material

*430F Stainless Steel

Plunger Seal Material

*Rulon

O-Ring Material

*Variseal[®] (Teflon material with internal spring)

Body Port Configuration

	*1/4-18 NPT female thread
LC	1/8-27 NPT female thread
LD	3/8-18 NPT female thread
LT	1/8-28 BSPT female thread
LU	1/4-19 BSPT female thread
OB	Omit body (operator style)
BI	Bottom over-seat port,
	female thread
BO	Bottom under-seat port,
	female thread

Voltage

	DC (specify voltage)
VAC	AC Rectified (specify voltage)

Additional Options

*Chamfered and Teflon coated plunger *316 Stainless steel 1-piece quide assembly *316 Stainless steel spring

* D-Cryo (LN2) Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Valve Options (LCO2)

Coil Construction D206_-LCO2 *Encapsulated coil, Class-H, with lead-wires, conduit housing (conduit filled) D202_-LCO2 Encapsulated coil, Class-H, with lead-wires, conduit housing (conduit not filled) D201_-LCO2 Encapsulated coil, Class-H, with lead-wires, grommet housing

Body M	1aterial	
	*430F Stainles	s Steel
BB	Brass	

Plunger Seal Material

_	*Teflon
MQ	Silicone (consult factory)

O-Ring Material

material			
*Fluorosilicone			
Teflon			

Body Port Configuration

	· · · · · · · · · · · · · · · · · · ·
	*1/4-18 NPT, bottom
	under-seat port, female thread
LC	1/8-27 NPT female thread
LD	3/8-18 NPT female thread
LT	1/8-28 BSPT female thread
LU	1/4-19 BSPT female thread
OB	Omit body (operator style)
IL	Inline porting, 180° apart

Voltage

___ VDC DC (specify voltage) ___ VAC AC Rectified (specify voltage)

Additional Options

*Chamfered and Teflon coated plunger *316 Stainless Steel 1-piece guide assembly *316 Stainless Steel spring

* D-Cryo (LCO2) Series will be built with these options unless otherwise indicated. The option number is dropped in the final part number when using these materials.

Performance Specifications

Part #	ORIFICE	MOPD					
Prefix		(psig)	BODY				
	2-WAY Normally Closed						
D20_1	3/6/	1000*	0.040				
D20_1	1/16	1000*	0.070				
D20_3	3/32	640	0.165				
D20_4	1/8	375	0.305				
D20_5	5/32	185	0.365				
D20_6	3/16	130	0.470				
D20_7	1/4	40	0.770				

* For higher pressures, consult factory.

33

LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at



Manifold Assemblies

Gems[™] PreDyne[®] Valve Engineers specialize in working with OEMs to design and manufacture integrated valve and manifold assemblies to meet most any fluidic system requirements. Our expert team of field and in-house engineers can deliver AutoCAD[®] or SolidWorks drawings in days for easy integration into OEM equipment. Whether it is a single or multiple position manifold–made from plastic, aluminum, brass or stainless steel–final systems are delivered completely assembled, tested, and ready for installation into your equipment.

Gems PreDyne Manifold Assemblies offer features you require, in a compact package, at a competitive price. Integrated manifold assemblies provide:

- Simplified fluidic systems
- Decreased number of potential leak paths
- Reduction in the amount of mounting hardware
- · Reduced quantity of fittings and tubing via common passages
- Compact package
- Design opportunity for multiple valve configurations to handle complex and precise flow control
- Reduced labor content required by OEMs
- Easy valve maintenance or replacement

All Gems PreDyne valve families can be integrated into a manifold system. Contact your Gems PreDyne Valve Engineer for a manifold assembly that will fulfill all of your application requirements. Contact us at 888-840-1230 or valveinfo@gemssensors.com.





Fluidic Systems

More and more original equipment manufacturers are demanding a complete value added fluidic system. Purchasing through one vendor eliminates the time and effort of multiple purchase orders and reduces receiving, inspection, and coordination of different parts down to a single assembly. Plus, buying from a single source gives OEMs one contact point for design changes, expediting, and warranty questions.

Gems[™] PreDyne[®] Valve Engineers and Manufacturing have a 35-year history of working with OEMs to develop, design, and manufacture their complex fluidic system; from simple wiring harnesses and connectors to plug and play sub-assemblies and additional integrated fluidic components.

Designing and purchasing a complete turnkey fluidic system from Gems Sensors & Controls has many advantages.

- Receiving a complete 100% tested system that can be installed directly into your end product
- Reducing the number of suppliers required
- · Decreasing the assembly of numerous third-party parts
- Minimizing the number of potential leak-points by eliminating tubing and fittings
- Reducing multiple components into a smaller and simplified final system

Our team of experts can integrate:

- · Multiple valve types, including 3rd party manufacturers, into one assembly
- Numerous tube and pipe fittings
- Various electrical terminations
- Sensors/Switches/Gauges:
 - Pressure switch, transducer or gauge
 - Fluid flow sensor
 - Fluid level sensor
 - Temperature switch or transducer
- Inline media filters
- Heaters and thermistors





LICO Electronics GmbH office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at





ADS - APPLICATION DATA SHEET

dire etherte in 1900 Ele etreviere Orch II 1.1

LICO Electronics GmbH 000

Sensors & Controls Send your ADS directly to a LICO Electronics GmbH Our Experience • Your Solution office@lico.at Tel +43 1 706 43 000 www.mess-regeltechnik.at					office@lico.at Tel +43 1 706 43	
Name		Title		Email		
Company			Phone		Fax	
Address			Address	2		
City		Country	Zip			Date / /
Please describe your a	application: 🛛 Liq	uid 🗆 Pneumatic 🗅 Vac	uum Service	Oxygen Service 🗅 Liqui	id CO ₂ Cryogenic	Liquid N ₂ Cryogenic
	Immediate qua	ntity required	Estima	ated annual quantity		
Valve Configurat	tion or Function	วท				
DE-ENERGIZED STATE 2-Way Normally Clos 2-Way Normally Ope 2-Way Normally Clos 2-Way Normally Clos 3-Way Normally Clos 3-Way Normally Ope 3-Way Normally Ope 3-Way Multi-Purpose 3-Way Directional Co	sed (Diaphragm) F sed (Diaphragm) F sed Dual Purpose sed Free Vent sed Line Connect en e pontrol	FLOW REQUIREMEN Cy: Body, Sto Tow at the Body Orifice Flow at the Stop Orifice PRESSURE Operating Pressure Max. Pressure Min. Pressure Max. Back Pressure	TS (GPM0 or SC (GPM0 or SCI 	Orifice Diameter: Body FM) with a psig FM) with a psig TEMPERATURI Media Temp. Max. Media Ten Ambient Temp. Max. Ambient T Min Ambient T	, Stop	psig at the outlet psig at the outlet
MEDIA(S) BODY MATERIAL Brass Stainless Steel Aluminum Polypropylene Other		PLUNGER SEAL MATERIA Nitrile Viton Ethylene Propylene Neoprene Silicone Perfluoroelastomer Other	NL	O-RING MATER Nitrile Viton Ethylene Pro Neoprene Silicone Perfluoroelas Other	RIAL pylene stomer	_
ELECTRICAL REQUIRE AC DC Max. Voltage Min. Voltage COIL REQUIREMENTS COIL REQUIREMENTS Class B Class F Class F Class H Class H Encapsulated C Molded C	EMENTS Operating Volt Departing Volt Department Departm	age Continuous Duty N Intermittent Duty N fy Length If required)	, (lax. Time ON lin. Time OFF □ Re □ Ar □ Sp (F	Hz) Max Max Life c Suppression Diode pecial Connectors lease Specify)	. Wattage . Cycle Rate Cycle Expectancy_	LE 1/2-14 NPS with Bracket vith Bracket
BODY CONFIGURATIO Single Valve Body Manifold Mount Operator Only (No Br Metering	DN Body Port □ 1/8" NPT □ 1/4" NPT ody) □ 3/8" NPT □ #10-32	Stop Port (If Different) 1/8" NPT 1/4" NPT #10-32	Body Port Orio 180° 1/4" NPT 3/8" NPT	entation Female Botto Specify Por 90° Right 90° Left	m Port N t Size C C	Male Bottom Porting 1/8" NPT (Brass) Pressure Over-Seat Pressure Under Seat

What will be the Valves Environment?

□ 1/8" BSPT □ 1/8" BSPT

□ M5 x 0.8

□ M5 x 0.8

Will the valve be exposed to moisture?
Yes
No Will the valve be exposed to external contamination?
Yes
No Will the valve be in close proximity to a heat-generating source (e.g. Transformer, pump, motor)?
Yes
No Will the valve be subject to vibration or shock? INO IF Vibration_____CPS at____GS, Shock_____GS duration for_____ms.



Gems[™] Sensors & Controls Inc., the seller, warrants its products to be free from defects in material and workmanship in normal use and service for a period of one year from date of shipment. Gems reserves the right and option to refund the purchase price in lieu of repair or replacement

upon evaluation of the returned original part. Modification, misuse, attempted repair by others, improper installation or operation shall render this guarantee null and void. Gems Sensors & Controls Inc. makes no warranty of merchantability or fitness for a part or purpose.

Limits of Liability

In no circumstances shall Gems Sensors & Controls Inc. be liable for special, consequential or exemplary damages of any kind or character, including contract, tort, and strict liability in tort and contract. Equipment sold by Gems Sensors & Controls Inc. is not intended for use in a nuclear installation, nor shall it be used as a "Basic Component" as same as defined under Part 21, Title 10 of the Code of Federal Regulations. In the event of such use, you agree to indemnify and hold us harmless from any and all subsequent liabilities and responsibilities which might arise in connection with such use.

